

MARK T. HULLAND

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SUMMARY: I have over 25 years of management experience in **Project Management, Manufacturing Management**, Product Design, Customer Service and sales - maintaining budgets, profit and loss responsibilities, interfacing with all aspects of an organization and at all levels. Work with many Federal, State and Local government agencies.

Project Management	Development of SOP's	Implementation of ERP/MRP System
Sales	Warehouse Operations	Safety / Quality
Cross Functional Team Concepts	Facility Management	Customer Service
Lean Manufacturing	Data Accusation	

WORK HISTORY:

Interactive Safety Products INC, Huntersville, NC Safety Product Manufacture

7/2004 – 2/2009

Manufacturing Manager/Facility Manager

- New manufacturing facilities start up, design and develop new product lines, development of all safety procedures.
- Building Services and Maintenance, ESM Project Management.
- Develop and maintain an inventory control system, responsible for all departments including Quality Control,
- Shipping and Receiving, Production Planning, Scheduling, Purchasing and Distribution/Warehousing
- ISO Procedures, SOP design, ERP/MRP recommendation and responsibility.
- Responsibly for all Lean Manufacturing processes
- Work with engineering staff for product design as well as recommendation of how to proceed with new product for government approval
- All regulatory approvals and design of Safety Programs in accordance to OSHA regulations.
- Obtained ISO 9001 and NIOSH Approvals for the facility and product.
- Maintain quality and customer service systems for both internal and external customers
- Hands on Manager

Monitoring Management, Matthews, NC

Manufactures Representative

4/2002 – 7/2004

Operations Manager

- Work with Engineers to determine best use of products and evaluate new product lines.
- Visit job sites to monitor installation and resolve any field issues.
- Manage and coordinate all shipping of products to job site.
- Manage all communication with factory to obtain most aggressive cost.

Alpha Gary, Inc., Pineville, NC

Plastics Manufacture (Medical/Automotive/Wire & Cable)

10/1980 – 04/2004

Manufacturing Manager /Facility Manager

- New Building Project Management
- Building Services and Maintenance, Warehousing & Distribution
- Developed Standard Operating Procedures to obtain ISO9001/QS 9000 Registration
- Developed Process and design of new compounds used in both the Automotive and Medical industry
- Provided consulting services to new European manufacturing facility to provide material process, design and start-up operating parameters.
- Implementation of all safety programs including Lock out Tag Out, Hazardous Communication Standard and Lead Safety Program as well as maintaining OSHA standards.
- Increased productivity by 75% by improving procedures and further implemented Cross -Functional team concept to the facility. Introduced SPC technologies to further improve production, quality and process of compounds produced.
- Responsible for 24/5 production including 75 – 100 employees and inventory control personnel
- Headed up the Safety Committee, Material Review Board, and Team Quality Task Force
- Responsible for all training of new employees as well as continued training needs of existing employees

EDUCATION/TRAINING: Hillsborough Community College, Tampa, FL

Montreat College

Word, Excel, Power Point

OSHA train the trainer certified, certified internal ISO auditor

Quality Systems